Attachment 1.1

Specification

for Current fittings (Busbars, supports and spacers)

1. BUSBARS.

Busbar deviating triangular type IIIOT-A(xxx) or IIIOT-M(xxx), where: - III – busbar, O – deviating, T – triangle, A/M – from Al/C_u and (xxx) – width of the rectangular lead current bar. They are applied when there's a deviation of Al or C_u bar with widths: (40, 60, 80, 100 and 120) mm.

Serves as a lead current deviating, non resistant to strain, insulated from the other parts of construction compound.

ШОТ-А(xxx)	and ШO '	T-M(xxx) are manufacture	d in five	type of sizes,	more precisely:
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Type of the busbar	Type of the busbar
$\square OT - A 40$	ШОТ – М 40
$\square OT - A 60$	ШОТ – М 60
ШОТ – А 80	ШОТ – М 80
ШОТ – А 80	ШОТ – М 100
ШОТ – А 120	ШОТ – М 120

Busbar, triangular for mounting on a fin: type IIIPT-A(xxx) or IIIPT-M(xxx), where:- III – busbar, P – for mounting on a fin, T – triangular, A/M – from Al/C_u and (xxx) – width of the rectangular lead current bar:- serves for attachment of a fin on Al or C_u bar with widths of: (40, 60, 80, 100 and 120) mm. It is attached to the head of a lead or support insulator.

IIIPT-A(xxx) or IIIPT-M(xxx) are manufactured in five type of sizes, more precisely:

Type of the busbar	Type of the busbar
IIIPT - A 40	IIIPT - M 40
IIIPT - A 60	IIIPT - M 60
IIIPT - A 80	IIIPT - M 80
ШРТ – А 100	ШРТ – М 100
ШРТ – А 120	ШРТ – М 120

Busbar for mounting on surface – rectangular type IIIIIII2-A(xxx) or IIIIIII2-M(xxx), where:- III – busbar, II – for mounting on surface, II – rectangular, 2 – for tightening of the bar with two bolts, A/M – from Al/C_u and (xxx) – width of the rectangular lead current bar. Serves for attachment of copper of aluminum bars to insulators. Width of the bar: - (40,60,80,100120) mm.

ШПП2-A(xxx) and ШПП2-M(xxx) are manufactured in five type of sizes.

Type of the busbar	Type of the busbar
ШПП2 – А 40	ШПП $2 - M 40$
ШПП2 – А 60	ШПП2 – М 60
ШПП2 – А 80	ШПП2 – М 80
ШПП2 – А 100	ШПП2 – М 100
ШПП2 – А 120	ШПП2 – М 120

Busbar for mounting on a surface – rectangular type IIIIIII4-A(xxx) or IIIIIII4-M(xxx), where:- III – busbar, Π – for mounting on surface, Π – rectangular, 4 – for tightening of the bar with four bolts, A/M – from Al/C_u and (xxx) – width of the rectangular lead current bar. Serves for attachment of copper or aluminum bars to the insulators. Width of the bar: - (40,60,80,100120) mm.

IIIIIII4-A(xxx) and IIIIIII4-M(xxx) are manufactured in five type of sizes, and more precisely:

Type of the busbar	Type of the busbar
ШПП $4 - A 40$	ШПП $4 - M 40$
ШПП4 – А 60	ШПП $4 - M 60$
ШПП4 – А 80	ШПП4 – М 80
ШПП4 – А 100	ШПП4 – М 100
ШПП4 – А 120	ШПП4 – М 120

Busbars for mounting on surface – square type IIIIIK-A(xxx) or IIIIIK-M(xxx), where: - III – busbar, II – for mounting on surface, K – square, A/M – from Al/C_u and (xxx) – width of the rectangular lead current bar. Serves for attachment with the plat side of aluminum or copper bars to insulators. Width of the bar is:- (40, 60, 80, 100 and 120)mm. They tight the bar with four bolts.

ШПК-A(xxx) и ШПК-M(xxx) are manufactured in four type of sizes:

Type of the busbar	Type of the busbar
ШПК – А 60	ШПК – М 60
ШПК – А 80	ШПК – М 80
ШПК – А 100	ШПК – М 100
ШПК – А 120	ШПК – М 120

Busbar deviating – square type IIIOK-A(xxx) or IIIOK-M(xxx), where:- III – busbar, O – deviating, K – square, A/M – from Al/C_u and (xxx) – width of the rectangular lead current bar. Serves as deviation from the lead current bar and is a compound, non resistant to strain. Width of the bar is:- (60, 80, 100 and 120) mm. They tighten the bars with four bolts.

IIIOK-A(xxx) and IIIOK-M(xxx) are manufactured in four types of sizes, more precisely:

Type of the busbar	Type of the busbar
ШОК – А 60	ШОК – М 60
ШОК – А 80	ШОК – М 80
ШОК – А 100	ШОК – М 100
ШОК – А 120	ШОК – М 120

2.SUPPORTS.

Support pipe fixed type HT Φ 4 – D, where:- H – support, T – pipe, Φ – fixed, 4 – with four attaching bolts to the cap of the insulator and D – diameter of the lead current pipe. It is used mainly for indoor mounting of lead current pipes with outer diameter Ø45mm to Ø80mm. It fixes the pipe (round lead current bar) to the support and does not allow its relevant movement towards the support.

Support pipe free type HTC4 – D, where:- H – support, T – pipe, C – free, 4 – with four supporting bolts to the cover of the insulator and D – diameter of the lead current pipe. It is used mainly for indoor mounting of lead current pipes with outer diameter Ø45mm to Ø80mm. The pipe can achieve a certain movement (sliding) to the support, for compensating the linear thermal deformities up to 1 mm in axial direction.

Support pipe fixed type $HT\Phi 2 - D$, where:- H – support, T – pipe, Φ – fixed, 2 – with two attaching bolts to the cover of the insulator, situated collinear on the lead current pipe and D – diameter of the lead current pipe. It is used mainly for indoor mounting of lead current pipes, with outer diameter Ø45mm to Ø80mm. It fixes the pipe to the support and does not allow its movement towards the support.

Support pipe free type HTC2 – D, where:- H – support, T – pipe, C – free, 2 – with two attaching bolts to the cover of the insulator, collinear to the lead current pipe and D – diameter of the lead current pipe. It is used mainly for indoor mounting of lead current pipes with outer diameter Ø45mm to Ø80mm. The pipe can achieve certain movement (sliding) towards the support for compensating of the linear thermal deformities up to 1 mm in axial direction.

3. SPACER

The aluminum parts of the spacers are cast in the color foundry of the Company and after that part of the surfaces are processed mechanically. The casts are from aluminum alloy AlSiMg according to $\beta \Delta C 9802 - 74$.

In the attachments of this specification, are shown the two types of spacers, manufactured by the Company, more precisely:

Spacer remote type $P \not \square d / A$, where: P - spacer, $\not \square - \text{remote}$, d - diameter of the opening for collocation of the lead current ropes and A - axis distance between the shaft conductors of the phase of the electric conductor. Serves for fixing itself to the shaft conductors of a same phase of the air transmission line HV (high voltage) or bar system in ODI (Open distribution installation) for HV.

The values of the diameter **d** of the opening of the lead current rope are: 27,5mm for ropes with section 400 mm² and 30mm for ropes with section 500 mm². The distance **A** between the centers of the ropes of the shaft conductors of the phase of the electric conductor are 75 mm, 120mm, 200mm, 250 mm and 300 mm.

This type of spacer fixes to itself the shaft conductors and between them and does not allow movements. Only joint movements of the shaft conductors and the spacer are possible.

The spacer itself is a solid cast, reflecting upper and lower part, which tighten between themselves the two shaft conductors of the phase with two bolt connections. The combination of spacers between "1st and 2nd", "2nd and 3rd" and "3rd and 1st" shaft conductors of the same phase three wire shaft conductors could be used. It is the same with four wire shaft conductors.

Spacer remote blind type $P \square \Gamma d/L$, where: P – spacer, \square – remote, Γ – blind, d – diameter of the opening for emplacement of the lead current ropes and L – axial distance between the shaft conductors of the electric conductor phase. Serves for fixing to itself the shaft conductors of the same phase of the air conducting line HV or bar system in ODI (open distribution installation) for HV.

The values of the diameter **d** of the opening for the lead current rope are: 27,5mm for ropes with section 400 mm² and 30mm for ropes with section 500 mm². The distance **L** between the centers of the shaft conductors of the electric conductor phase are 400 mm and 500 mm.

The spacer itself consists of 4 reflective to one another casts, as every two of them tighten one shaft conductor with the help of bolt connection. Thus they form two assemblies, which with the help of two braces are knuckle – joined with a steel plate, manufactured from steel 35 – hot galvanized. This way the spacer fixes the shaft conductor only to this side, to which it is attached. Joint movements of the shaft conductors and the spacer are possible, as well as between the different parts of the spacer.

The combination of spacers between shaft conductors " 1^{st} and 2^{nd} ", " 2^{nd} and 3^{rd} " and " 3^{rd} and 1^{st} " of the same phase is used in three wire shaft conductors. It is similar with four wire shaft conductors.

Specification

Current clamps

1. Aluminum clamps

- 1.1 Clamp aluminum rope single type KA-B-E-S, where $S = 120 \text{mm}^2 4500 \text{mm}^2$ is the section of the rope.
- 1.2 Clamp aluminum rope –rope, straight type KA-BB- Π 2xS, where S = 50mm² 4 70mm² is the section of the joined rope.
- 1.3 Clamp aluminum rope –rope, straight type KA-BB- Π 2xS, where S = 95mm² 4 120mm² is the section of the joined rope.
- 1.4 Clamp aluminum rope –rope, straight type KA-BB- Π 2xS, where S = 150mm² 4 185mm² is the section of the joined ropes.
- 1.5 Clamp aluminum rope –rope, straight type KA-BB- Π S1/S2, where S1 = 600mm², as S2 =150mm² are sections of the joined ropes.
- 1.6 Clamp aluminum rope –rope, parallel type KA-BB-V 2xS, where $S = 120 \text{mm}^2 4$ 500mm² 600mm², is the section of the joined ropes.
- 1.7 Clamp aluminum rope rope T shaped type KA-BB-T S1/S2, where S1 and S2 = 95mm²4150mm² are sections of the joined ropes.
- 1.8 Clamp aluminum rope rope T shaped type KA-BB-T S1/S2, where $S1 = 600 \text{mm}^2$ as $S2 = 150 \text{mm}^2$ are the sections of the joined ropes.
- 1.9 Clamp aluminum rope rope T shaped type KA-BB-T S1/S2, where S1 and S2 = 120mm² 4 500mm² are the sections of the joined ropes.
- 1.10 Clamp aluminum rope two ropes T shaped type KA-B-2B-T 150/2x150mm², where 150 mm² is the section of the joined ropes.
- 1.11 Clamp aluminum rope two ropes T shaped type KA-B-2B-T 150/2x600mm², where 600 mm² is the section of the two ropes of the main line, as 150 mm² is the section of the rope for the T shaped deviation.
- 1.12 Clamp aluminum plate rope straight type KA- $\Pi \pi B$ - ΠS , where S = 95mm²4 150mm² is the section of the joined rope.
- 1.13 Clamp aluminum plate rope straight type KA- $\Pi \pi B$ - ΠS , where S = 120mm² 4 500mm² is the section of the joined rope.
- 1.14 Clamp aluminum plate two ropes straight type KA- $\Pi \pi 2B$ - $\Pi 2xS$, where S = 95mm² 4 150mm² is the section of the joined ropes.
- 1.15 Clamp aluminum plate two ropes straight type KA- $\Pi \pi 2B$ - $\Pi 2xS$ where S = 120mm² 4 500mm² is the section of the joined ropes.
- 1.16 Clamp aluminum plate two ropes straight type KA- $\Pi \pi 2B$ - $\Pi 2xS$, where S = 120mm² 4 600mm² is the section of the joined ropes.
- 1.17 Clamp aluminum plate three ropes straight type KA- $\Pi \pi 3B$ - $\Pi 3xS$, where S = 120mm² 4 600mm² is the section of the joined ropes.
- 1.18 Clamp aluminum plate rope " Γ " shaped type KA- $\Pi \pi B$ - ΓS , where S = 120mm² 4 500mm² is the section of the joined rope.

- 1.19 Clamp aluminum plate two ropes "Γ" shaped type KA-Π π 2B-Γ 2xS, where S = 120mm² 4 500mm² is the section of the joined ropes.
- 1.20 Clamp aluminum pipe rope straight type KA-TB- $\Pi Ø30$ S ,where Ø 30 mm is the diameter of the lead current pipe, as S = 95mm² 4 150mm² is the section of the joined rope.
- 1.21 Clamp aluminum pipe rope straight type KA-TB- Π Ø40 S, where Ø 40 mm is the diameter of the lead current pipe, as S = 95mm² 4 150mm² is the section of the joined rope.
- 1.22 Clamp aluminum pipe rope straight type KA-TB- Π Ø40 S, where Ø (3 442) mm is the diameter of the lead current pipe, as S = 120mm² 4500mm² is the section of the joined rope.
- 1.23 Clamp aluminum pipe two ropes straight type KA-T2B- Π Ø40/2x S, where Ø 40mm is the diameter of the lead current pipe, as S = 95mm² 4 150mm² is the section of the joined ropes.
- 1.24 Clamp aluminum pipe two ropes straight type KA-T2B- $\Pi Ø40/2x$ S, where Ø40 mm is the diameter of the lead current pipe, and S = 120mm² 4 500mm² is the section of the joined ropes.
- 1.25 Clamp aluminum pipe two ropes straight type KA-T2B- $\Pi \emptyset 60/2x 600 \text{ mm}^2$, where $\emptyset 60 \text{ mm}$ is the diameter of the lead current pipe, and S = 600 mm^2 is the section of the joined ropes.
- 1.26 Clamp aluminum pipe ropes T shaped type KA-TB-T $Ø30/150 \text{ mm}^2$, where Ø30 mm is the diameter of the lead current pipe, and $S = 150 \text{ mm}^2$ is the section of the joined rope.
- 1.27 Clamp aluminum pipe rope T-shaped type KA-TB-T $Ø40/600 \text{ mm}^2$, where Ø 40 mm is the diameter of the lead current pipe as S = 600 mm^2 is the section of the joined rope.
- 1.28 Clamp aluminum pipe two ropes T-shaped type KA-T2B-T $Ø30/2x150 \text{ mm}^2$, where Ø30 mm is the diameter of the lead current pipe, as $S = 150 \text{ mm}^2$ is the section of the joined ropes.
- 1.29 Clamp aluminum pipe two ropes T-shaped type KA-T2B-T Ø/2xS, where Ø (30442) mm is the diameter of the lead current pipe, as $S = (150 \text{mm}^2 \text{ } 4500 \text{mm}^2)$ is the section of the joined ropes.
- 1.30 Clamp aluminum pipe pipe straight type KA-TT- $\Pi \emptyset 30 / \emptyset 30$ mm, where \emptyset (30445) mm are the diameters of the lead current pipes.
- 1.31 Clamp aluminum pipe pipe, T-shaped type KA-TT-T \emptyset 30/ \emptyset 30 mm, where \emptyset (30445) mm are the diameters of the lead current pipes.
- 1.32 Clamp aluminum pipe pipe cross-shaped type KA-TT-K \emptyset 30/ \emptyset 30, where \emptyset (30445) mm are the diameters of the lead current pipes.
- 1.33 Clamp aluminum compensating, as D = (60480) mm diameter of the jointlead current pipe and $S = 500 \text{ mm}^2$ - section of the flexible lead current connection.

2. Clamps bronze.

- 2.1 Clamp bronze rope rope straight type KEp-BB- Π 2xS, where S = 50mm² 4 70mm² is the section of the ropes.
- 2.2 Clamp bronze rope rope straight type K5p-BB- Π 2xS, where S = 95mm² 4 120mm² is the section of the joined ropes.
- 2.3 Clamp bronze rope rope straight type KEp-BB- Π 2xS, where S = 150mm² 4 185mm² is the section of the joined ropes.

- 2.4 Clamp bronze rope rope straight type K5p-BB- Π 600/150 mm2, where S = 150mm² 4 185mm² is the section of the joined ropes.
- 2.5 Clamp bronze rope rope parallel type KEp-BB-Vc 2xS, where $S = 120 \text{mm}^2 4$ 500mm² is the section of the joined ropes.
- 2.6 Clamp bronze rope rope T shaped type KBp-BB-T S1/S2, where S1 and S2 = 120mm²4150mm² with sections of the joined ropes.
- 2.7 Clamp bronze rope rope T shaped type K5p-BB-T 600/150 mm2, where S1 = 60 0mm², and S2 = 150mm² are the sections of the joined ropes.
- 2.8 Clamp bronze rope rope T shaped type KBp-BB-T S1/S2, where S1 and S2 = 120mm² 4 600 mm² are the sections of the joined ropes.
- 2.9 Clamp bronze rope two ropes T shaped type K5p-B2B-T 150mm2/2x150mm², where S=3x 150mm² is the section of the joined ropes.
- 2.10 Clamp bronze rope two ropes T shaped type K5p-B2B-T 150mm2/2x600mm², where S1=150mm² is the section of the deviation rope, as S2=2x 600mm² are the section of the main line ropes.
- 2.11 Clamp bronze plate rope straight type K5p- $\Pi \pi B \Pi S$, where S=95mm² 4150mm² is the section of the joint rope.
- 2.12 Clamp bronze plate rope straight type KБp-ПлB Π S, where S=150mm² 4500mm² is the section of the joint rope.
- 2.13 Clamp bronze plate two ropes straight type KEp- $\Pi \pi 2B \Pi 2xS$, where S=95mm² 4120mm² is the section of the joint ropes.
- 2.14 Clamp bronze plate two ropes straight type K5p- $\Pi \pi 2B \Pi 2xS$, where S=150mm² 4600mm² is the section of the joint ropes.
- 2.15 Clamp bronze plate two ropes straight type K5p- $\Pi \pi 2B \Pi 2xS$, where S=150mm² 4600mm² is the section of the joint ropes.
- 2.16 Clamp bronze plate three ropes straight type K5p- $\Pi \pi 3B \Pi 3xS$, where S=150mm² 4600mm² is the section of the joint ropes.
- 2.17 Clamp bronze plate rope Γ shaped type K5p-ПлB Γ S, where S=150mm² 4500mm² is the section of the joint rope.
- 2.18 Clamp bronze plate two ropes Γ shaped type K5p-II π 2B Γ 2xS, where S=150mm² 4500mm² is the section of the joint ropes.
- 2.19 Clamp bronze pipe rope straight type K5p-TB Π Ø30mm/150 mm², where Ø30mm is the diameter of the lead current pipe, as 150mm² is the section of the joint rope.
- 2.20 Clamp bronze pipe rope straight type KBp-TB Π Ø40mm/150 mm², where Ø40mm is the diameter of the lead current pipe, as 150mm² is the section of the joint rope.
- 2.21 Clamp bronze pipe rope straight type K5p-TB Π Ø40mm/600 mm², where Ø40mm is the diameter of the lead current pipe, as 600mm² is the section of the joint rope.
- 2.22 Clamp bronze pipe two ropes straight type KEp-T2B Π Ø40mm/2x150 mm², where Ø40mm is the diameter of the lead current pipe, as 2x150mm² are the sections of the joint ropes.
- 2.23 Clamp bronze pipe two ropes straight type K5p-T2B Π Ø40mm/2x600 mm², where Ø40mm is the diameter of the lead current pipe, as 2x600mm² are the sections of the joint ropes.
- 2.24 Clamp bronze pipe two ropes straight type K5p-T2B Π Ø60mm/2x600 mm², where Ø60mm is diameter of the lead current pipe, and 2x600mm² are the sections of the joint ropes.

- 2.25 Clamp bronze pipe rope T shaped type K5p-TB T Ø30mm/150 mm², where Ø30mm is the diameter of the lead current pipe, and 150mm² is the section of the joint rope.
- 2.26 Clamp bronze pipe rope T shaped type K5p-TB T Ø40mm/600 mm², where Ø40mm is the diameter of the lead current pipe, and 600mm² is the section of the joint rope.
- 2.27 Clamp bronze pipe two ropes T shaped type K5p-T2B T Ø30mm/2x500 mm², where Ø30mm is the diameter of the lead current pipe, and 2x500mm² are the sections of the joint ropes.
- 2.28 Clamp bronze pipe two ropes T shaped type K5p-T2B T Ø40mm/2x600 mm², where Ø40mm is the diameter of the lead current pipe, and 2x600mm² are the sections of the joint ropes.
- 2.29 Clamp bronze pipe pipe straight type K5p-TT $\Pi Ø30$ mm/Ø30mm, where Ø = (30445) mm are the diameters of the lead current pipes.
- 2.30 Clamp bronze pipe pipe T shaped type KEp-TT T Ø30mm/Ø30mm, where Ø=(30445)mm are the diameters of the lead current pipes.
- 2.31 Clamp bronze pipe pipe cross shaped type K5p-TT K Ø30mm/Ø30mm, where Ø=(30445)mm are the diameters of the lead current pipes.
- 2.32 Clamp bronze rod plate straight type Kp-C $T\Pi \pi$ – Π M12, where M124M22 is the e thread of the diameter of the lead current rod.
- 2.33 Clamp bronze rod plate straight type K5p-Ct Π л– Π M22, where M224M27 is the thread of the diameter of the lead current rod.
- 2.34 Clamp bronze rod plate Γ shaped type K5p-CTIII– Γ M16, where M164M27 is the thread of the diameter of the lead current rod.
- 2.35 Clamp bronze rod plate Γ shaped type K5p-CtПл– Γ M22, where M224M27 is the thread of the diameter of the lead current rod.
- 2.36 Clamp bronze rod plate straight type КБр-СтПл–П M33, where M33 is the thread of the diameter of the lead current rod.
- 2.37 Clamp bronze rod plate straight type КБр-СтПл–П M48, where M48 is the thread of the diameter of the lead current rod.
- 2.38 Clamp bronze rod- plate type Kbp-Ct Π л- Π M30, where M30 is the thread of the diameter of the lead current rod.
- 2.39 Clamp bronze rod plate straight type КБр-СтПл–П M36, where M36 is the thread of the diameter of the lead current rod.
- 2.40 Clamp earthing rope bar type K3-BIII S, where S=50mm² 470mm² is the section of the earthing rope.
- 2.41 Clamp earthing rope rope cross shaped type K3-BB–K S, where $S=70mm^2$ 4150mm² are the sections of the earthing ropes.

3. Clamps bimetallic.

- 3.1 Clamp bimetallic rope rope straight type K \square -BB- \square 6/50,where SCu = 6mm², is the section of the joint copper conductor, as SAl = 50mm² is the section of the joint aluminum conductor.
- 3.2 Clamp bimetallic rope rope straight type K \square -BB- \square 35/50,where SCu \leq 35mm², is the section of the joint copper conductor, as SAl \leq 50mm² is the section of the joint aluminum conductor.
- 3.3 Clamp bimetallic rope rope straight type KД-BB-П 50/70, where SCu \leq 50mm² is the section of the joint copper conductor, as SAl \leq 70mm² is the section of the joint aluminum conductor.

- 3.4 Clamp bimetallic rope rope straight type KД-BB-П 95/150, where SCu \leq 95mm², is the section of the joint copper conductor, and SAl \leq 150mm² is the section for the joint aluminum conductor.
- 3.5 Clamp bimetallic plate rope straight type K \square - Π \square B- Π S, where S = 95mm² 4 95mm², is the section of the joint aluminum rope.
- 3.6 Clamp bimetallic plate rope straight type KД-ПлВ-П S, where $S = 120 \text{mm}^2 \text{ 4} \text{ 500 mm}^2$, is a section of the joint aluminum rope.
- 3.7 Clamp bimetallic plate two ropes straight type K \square - Π \square 2B- Π 2xS where 2xS=2x (1204500) mm², are the sections of the aluminum ropes.
- 3.8 Clamp bimetallic plate rope Γ shaped, type KД-ПлВ- Γ S, where S= (1204500) mm², is the section of the joint aluminum rope.
- 3.9 Clamp bimetallic plate two ropes Γ shaped type K \square - \square \square 2B- Γ 2xS, where S=2x (1204500) mm², are the section of the joint aluminum ropes.
- 3.10 Clamp bimetallic pipe rope straight type K \square -TB- Π Ø30/S, where Ø30 is the diameter of the joint copper conductor, as S= (1204500) mm², is the section of the joint aluminum rope.
- 3.11 Clamp bimetallic pipe rope straight type K \square -TB- Π Ø40/S, where Ø40 is the diameter of the joint copper conductor, as S= (1204500) mm² is the section of the joint aluminum rope.
- 3.12 Clamp bimetallic pipe two ropes straight type тип KД-T2B-П Ø30/2xS, where Ø30 is the diameter of the joint copper conductor, as 2xS=2x (1204500) mm² are the sections of the joint aluminum ropes.
- 3.13 Clamp bimetallic pipe two ropes straight type K \square -T2B- \square Ø40/2xS, where Ø40 is the diameter of the joint copper conductor, as 2xS=2x (1204500) mm², are the sections of the joint aluminum ropes.
- 3.14 Клема двуметална тръба две въжета права тип КД-Т2В-П Ø60/2x600 mm², където Ø60 е диаметъра на присъединявания меден проводник, а 2x600mm², са сеченията на присъединяваните алуминиеви въжета.
- 3.15 Clamp bimetallic pipe rope T-shaped type K μ -TB-T Ø30/S, where Ø30 is the diameter of the joint copper conductor, as S= (1204500) mm² is the section of the joint aluminum rope.
- 3.16 Clamp bimetallic pipe rope T-shaped type K \square -TB-T Ø40/S, where Ø40 is the diameter of the joint copper conductor, as S= (1204500) mm² is the section of the joint aluminum rope.
- 3.17 Clamp bimetallic pipe two ropes T-shaped type K \square -T2B-T Ø30/2xS, where Ø30 is the diameter of the joint copper conductor, as 2xS=2x (1204500) mm² are the sections of the aluminum ropes.
- 3.18 Clamp bimetallic pipe –two ropes T-shaped type KД-T2B-T Ø40/2xS, where Ø40 is the diameter of the joint copper conductor, as 2xS=2x (1204500) mm² are the sections of the joint aluminum ropes.
- 3.19 Clamp bimetallic pipe rope Γ -shaped type K \square -TB- $\Gamma Ø/S$, where Ø = (30442) mm is the diameter of the joint copper pipe, as S= (1204500) mm², is the section of the joint aluminum rope.
- 3.20 Clamp bimetallic rod rope type K μ -C τ B- M12/S, where M12 is the thread of the diameter of the lead current rod, as S= (50470) mm², is the section of the joint aluminum rope.
- 3.21 Clamp bimetallic rod rope type KД-CтВ- M/S, where M124M22 is the thread of the diameter of the lead current rod, as S= (954150) mm², is the section of the joint aluminum rope.

3.22 Clamp bimetallic rod – rope type KД-CтВ- M/S, where M124M27 is the thread of the diameter of the lead current rod, as S= (1854500) mm², is the section of the joint aluminum rope.

In addition to the above mentioned types of bimetallic clamps, as such the following could also be used:

- aluminum clamps type "plate – rope", "plate – two ropes", pipe – rope", "pipe – two ropes", and "pipe – pipe" – positions $N_{2}N_{2}$ 1.12÷ 1.32 and

- all aluminum pressed clamps type: "plate – rope", "plate – two roped", "pipe – rope" and "pipe – two ropes" – positions $N_{\mathbb{N}}N_{\mathbb{N}}$ 4.1÷ I4.12,

equipped with aluminum plates with copper coating and dimensions of the plate and pipe.

4. Clamps pressed.

- 4.1 Clamp aluminum pressed plate rope straight type KAПp-ПлB-П-Пл AxB / S, where A and B are the length and width of the plate, as $S = (120 \div 600) \text{ mm}^2$, is the section of the joint aluminum rope.
- 4.2 Clamps aluminum pressed plate rope, Γ shaped type KAΠp-ΠлB-Γ-пл AxB / S, where A and B are the length and width of the plate, as S= (120÷600) mm², is the section of the joint aluminum rope.
- 4.3 Clamp aluminum pressed plate rope T-shaped type КАПр-ПлВ-Т-пл AxB / S, where A and B are the length and width of the plate, as S=(120÷600)mm² is the section of the joint aluminum rope.
- 4.4 Clamp aluminum pressed plate two roped straight type КАПр-Пл2В-П-пл AxB/2xS, where A and B are the length and width of the plate and 2xS= (120÷600) mm², are the sections of the joint aluminum ropes.
- 4.5 Clamp aluminum pressed plate two ropes Γ-shaped type КАПр-Пл2В-Г-пл AxB/2xS, where A and B are the length and width of the plate and 2xS= (120÷600) mm², are the sections of the joint aluminum ropes.
- 4.6 Clamp aluminum pressed plate two ropes, T-shaped type KAПp-Пл2B-T-пл AxB/2xS, where A and B are the length and width of the plate as $2xS = (120 \div 600)$ mm², are the sections of the joint aluminum ropes.
- 4.7 Clamp aluminum pressed pipe rope straight type KAIIp-TB-II-Ø/S, where $Ø = (20 \div 80)$ mm is the diameter of the pipe (rod) and S= (120 \div 600) mm² is the section of the joint aluminum rope.
- 4.8 Clamp aluminum pressed pipe rope Γ shaped type KAIIp-TB- Γ - \emptyset /S, where \emptyset = (20÷80) mm is the diameter of the pipe (rod), and S= (120÷600) mm² is the section of the joint aluminum rope.
- 4.9 Clamp aluminum pressed pipe rope, T-shaped type KAIIp-TB-T-Ø/S, where $Ø = (20 \div 80)$ mm is the diameter of the pipe (rod), and S= (120 \div 600) mm² is the section of the joint aluminum rope.
- 4.10 Clamp aluminum pressed pipe two ropes straight type KAIIp-T2B-II-Ø/2xS, where $\emptyset = (20 \div 80)$ mm is the diameter of the pipe (rod), and $2xS = (120 \div 600)$ mm², are the sections of the joint aluminum rope.

- 4.11 Clamp aluminum pressed pipe two roped, Γ shaped type KAIIp-T2B- Γ -Ø/2xS, where Ø= (20÷80) mm is the diameter of the pipe (rod), and 2xS= (120÷600) mm² are the sections of the joint aluminum ropes.
- 4.12 Clamp aluminum pressed pipe two ropes, T shaped type KAIIp-T2B-T- $\emptyset/2xS$, where $\emptyset = (20 \div 80)$ mm is the diameter of the pipe (rod) and $2xS = (120 \div 600)$ mm² are the sections of the joint aluminum ropes.
- 4.13 Clamp aluminum pressed rope rope, " Γ "(,,T") shaped (deviating) type KA Π p-BB- Γ (T)-SxS, where S= (120÷600) mm², are the sections of the joint aluminum ropes.

SPECIFICATION

EARTHING SYSTEMS AND INSULATION BEAMS

1. Earthing systems

1.1.Earthing system temporary portable for round section. One phase - ЗВП-К1 Three phase - ЗВП-К3 Five phase - ЗВП-К5
1.2.Earthing system temporary portable for bar One phase - ЗВП-П1 Three phase - ЗВП-П3 Five phase - ЗВП-П5

Note: The lengths and square surface of the phase and earthing ropes are specified in Purchase order.

2. Insulation beams

2.1 Insulation beam up to 20 kV.

2.2 Insulation beam up to 110 kV.